

SQDC board

CELL _____ MONTH _____

S

Safety

Target: zero injuries _____

1	2	3	4	5
6	7	8	9	10
11	12	13	14	15
16	17	18	19	20
21	22	23	24	25
26	27	28	29	30
31				

Q

Quality

Target: _____ % first-pass yield

1	2	3	4	5
6	7	8	9	10
11	12	13	14	15
16	17	18	19	20
21	22	23	24	25
26	27	28	29	30
31				

D

Delivery

Target: _____ % of plan

1	2	3	4	5
6	7	8	9	10
11	12	13	14	15
16	17	18	19	20
21	22	23	24	25
26	27	28	29	30
31				

C

Cost

Target: _____ scrap \$ per day

1	2	3	4	5
6	7	8	9	10
11	12	13	14	15
16	17	18	19	20
21	22	23	24	25
26	27	28	29	30
31				

Color each day at the morning meeting: green = met target, red = missed (write a 3C), blank = no production. A red that repeats is the agenda.